

JAGUAR

AND



SERVICE TOOLS



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JAGUAR AND DAIMLER MODELS

Service Tools for the following Jaguar and Daimler models will be found in this Catalogue. Where reference is made to all models it refers only to all models listed below.

JAGUAR:	Mark VII	Mark VIII	Mark IX
	Mark X	3.8 and 4.2	
	XK 120	XK 140	XK 150
	E Type	3.8 and 4.2	
	Mark I	2.4 and 3.4	
	Mark II	2·4, 3·4 and 3·8	
	S Type	3·4 and 3·8	
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DAIMLER:

2½ Litre V8 SP250

Majestic Major Limousine

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ENGINE & CLUTCH TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	J 2	TOP TIMING CHAIN ADJUSTER The 2 pegs give positive location.	ALL JAGUAR MODELS
	J 8	ENGINE LIFTING PLATE Simplifies lifting engine.	ALL JÄGUAR MODELS
	J 17	REAR OILSEAL SIZING TOOL Presizes a new seal before replacing crankshaft.	ALL JAGUAR MODELS
	D 505	REAR OILSEAL SIZING TOOL Similar to J 17.	DAIMLER 2½ litre V8 and late SP250
	J 18	VALVE GUIDE REAMER	ALL JAGUAR MODELS
	D 506	SPARK PLUG TUBE REMOVER Facilitates an otherwise awkward job.	ALL DAIMLER MODELS



ENGINE & CLUTCH TOOLS

ENGINE 8	CLUTCH TOOLS			
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL	
	J 6118	VALVE SPRING COMPRESSOR	ALL JAGUAR MODELS	
	D 6118—1	ADAPTOR Used in place of the Jaguar pad of J 6118.	ALL DAIMLER MODELS	
	38U3	PISTON RING COMPRESSOR General purpose adjustable tool. Range 2\frac{1}{8}" to 5" (60 mm. to 125 mm.).	ALL JAGUAR AND DAIMLER MODELS	
	99 A	CLUTCH ASSEMBLY FIXTURE Used on 64" to 11" BORG & BECK clutches.		
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GEAR BOX TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	J 4	REAR OIL SEAL REMOVER ADAPTOR Used with 7657 Main Tool to remove seal on manual model.	JAGUAR Mk. VII Mk. VIII Mk. IX
	J 5	REAR OIL SEAL REMOVER ADAPTOR As J 4.	JAGUAR Mk. I Mk. II
	7657	REMOVER (MAIN TOOL) Basic Tool. Use with J 4, J 5 and L 176.	
	D 504	MAINSHAFT CIRCLIP REMOVER For synchromesh gearbox.	DAIMLER SP250
	D 507	REAR BAND SPANNER For automatic transmission models.	DAIMLER 2½ litre V8
	D 508	OIL FILLER TUBE NUT SPANNER For automatic transmission models.	DAIMLER 2½ litre V8
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ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	CBW 1A	PRESSURE TEST EQUIPMENT An essential piece of equipment to enable pressure checks to be made and adjustments carried out. The hose is 86" long to enable the equipment to be used while car is in motion. The adjoining illustration shows the 8 different unions and connectors included with CBW 1A Test Equipment.	DG Transmission 35 Transmission Model 8
	CBW 38	PRESSURE TAKE-OFF ADAPTOR Used with BW 1A, for adjusting down- shift valve cable on 35 Transmission.	35 Transmission
	CBW 2B	BRAKE BAND ADJUSTER Essential for Adjustment of all 3 bands.	35 Transmission.
	CBW 5	SPLINE ALIGNING FIXTURE Recommended for lining-up splines when reassembling.	DG Transmission
	CBW 7	MAINSHAFT BEARING REPLACER Recommended for driving bearing squarely into position and for use as an extension on rear end of mainshaft when removing the gear train.	DG Transmission
	CBW 8A	SPRING RETAINER REMOVER A slide and a spring compressor essential for working on interlock and accumulator valves.	DG Transmission



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	CBW 9	GOVERNOR SHAFT SETSCREW WRENCH Essential for tightening grub screw retaining the governor adjusting shaft.	DG Transmission
	CBW 10	PISTON INSTALLING PINS Six small clips, recommended for clamping around the lock-up drum when withdrawing piston.	DG Transmission
	CBW 11A	CLUTCH ASSEMBLY AND DISMANTLING TOOL Recommended for compressing the spring cluster under a press.	DG Transmission
	CBW 12	LUBRICATION VALVE TEST ROD Essential to test tightness of lubrication valve.	DG Transmission
	CBW 13	MAINSHAFT END FLOAT GAUGE Essential for quick and instant selection of correct thrust washer.	DG Transmission
	CBW 15A	BENCH CRADLE Necessary for supporting the casing when working on bench.	DG Transmission



AUTOMATIC TRANSMISSION TOOLS						
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL			
	CBW 16	DRIVE FLANGE OIL SEAL REPLACER Used with 550 handle.	DG Transmission			
	CBW 6312A—1 6312A	MAINSHAFT BEARING REMOVAL ADAPTORS PULLER The two halves of CBW 6312A—1 are placed around the grooved bearing and in conjunction with 6312A puller removal becomes a simple job.	DG Transmission			
	CBW 33	MAINSHAFT END FLOAT GAUGE A standard type dial indicator and stand.	35 Transmission Model 8			
	CBW 34	FRONT BAND SPACER GAUGE Recommended for use with 548 Torque Screwdriver (see p.9).	35 Transmission Model 8			
	CBW 35A	BENCH CRADLE Necessary to support the casing when working on the bench.	35 Transmission			
	CBW 37A	CLUTCH SPRING COMPRESSOR Essential for safe removal of clutch spring. Used under a press or with a Churchill hand press.	35 Transmission			



	ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
		CBW 41	REAR CLUTCH PISTON REPLACER Essential to avoid damage to lip seal.	35 Transmission
		CBW 42 BRITISH	FRONT CLUTCH PISTON REPLACER Recommended tool to prevent damage to seal.	35 Transmission
		CWG 35	BENCH CRADLE Recommended for bench work.	Model 8 Transmission
		CWG 37	CLUTCH SPRING COMPRESSOR Essential for safe removal of clutch spring.	Model 8 Transmission
	X	CWG 41	REAR CLUTCH PISTON REPLACER Essential to prevent damage to lip seal.	Model 8 Transmission
*		CWG 42 AMERICAN	FRONT CLUTCH PISTON REPLACER Recommended to avoid damage to seal.	Model 8 Transmission



AUTOMATIC TRANSMISSION TOOLS						
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL			
+	CWG 45	PUMP DISCHARGE TUBE REMOVER Essential to prevent damage to tube.	Model 8 Transmission			
	CBW 547A—50	TENSION WRENCH Essential. Used on numerous operations on all types of transmission. (See adaptors below.)	DG Transmission 35 Transmission Model 8			
	CBW 547A—50—1A	SET OF 2 ADAPTORS A convertor and socket used with tension wrench.	DG Transmission			
	CBW 547A—50—2	REAR SERVO ADJUSTER ADAPTOR Essential Tool—used with CBW 547A—50 tension wrench on rear band adjustment.	35 Transmission Model 8			
	CBW 547A—50—3	INHIBITOR SWITCH LOCKNUT WRENCH Used with CBW 547A—50, this is essential to prevent damage to alloy component.	35 Transmission			
	CBW 547A504	TAKE-OFF PLUG ADAPTOR Essential and used with CBW 547A—50, this tool is supplied long enough to be shortened if the application needs it.	35 Transmission			



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	CBW 547A—50—5	SCREWDRIVER BIT ADAPTOR Used with CBW 547A—50 this is essential for the screw fitted to rear pump.	35 Transmission Model 8
	CBW 548	TORQUE SCREWDRIVER Used with adaptors below as required.	35 Transmission Model 8
	CBW 548—1	SCREWDRIVER BIT ADAPTORS Used for tightening all slotted screws in conjunction with torque screwdriver.	35 Transmission Model 8
	CBW 548—2 CBW 548—2A	FRONT SERVO ADJUSTER ADAPTOR Used with torque screwdriver and CBW 34, when front band adjustment is being done. Two alternative styles are available for different applications.	35 Transmission Model 8
	550	DRIVER HANDLE A general purpose handle used with many Churchill adaptors (see CBW 16 etc.).	General Application
	642	ELECTRONIC TACHOMETER Reads up to 8,000 r.p.m., this unit is essential for setting idling speeds and in conjunction with CBW 1A on pressure checks.	General Application



 AUTOMATIC TRANSMISSION TOOLS					
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL		
	7066	CIRCLIP PLIERS Supplied as standard with 3 general purpose sets of points.			
•		CIRCLIP PLIERS POINTS For Borg-Warner Transmissions Type H and Type J points will be found invaluable on many of the circlips used.			
	CBW 20	TOOL KIT This is a complete tool kit for DG Transmission and contains all necessary tools plus tachometer and circlip pliers. Packed in strong wood chest.			
	CBW 31	TOOL KIT This is a complete tool kit for servicing model 35 Transmission containing all necessary tools, plus tachometer and circlip pliers. Packed in strong wood chest.			



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	L 176A	OIL SEAL REMOVER ADAPTOR Used with 7657 Main Tool (see p.3).	JAGUAR Mk. II Mk. VII Mk. VIII Mk. IX XK 140 XK 150
0	L 177A	OIL SEAL REPLACER Used with 550 handle (see p.9). Also used for removing cone clutch housing.	JAGUAR Mk. II Mk. VII Mk. VIII Mk. IX XK 140 XK 150
	L 178	FREE WHEEL ASSEMBLY RING	ALL JAGUAR MODELS
	L 179	PISTON RING FITTING TOOL For 1\frac{1}{4}" dia. piston.	JAGUAR Mk. II (2·4 & 3·4) S Type (3·4 early)
	L 180	PISTON RING FITTING TOOL For 1 graduate discounting the second se	JAGUAR Mk. II (3·8) S Type (3·8 early) Mk. VII XK 140 Mk. VIII XK 150 Mk. IX
	L 181	ACCUMULATOR 'O' RING REPLACER	JAGUAR Mk. II (2·4 & 3·4) S Type (3·4 early)



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	L 182	ACCUMULATOR PISTON HOUSING REMOVER	JAGUAR Mk. II (2·4 & 3·4) S Type (3·4 early)
	L 182—1	ADAPTOR Used with L 182 for removing piston housing on 'D' Type overdrive unit. Supersedes L 216.	JAGUAR Mk. II (2·4 & 3·4) S Type (3·4 early)
	L 183A	OIL PUMP BODY REMOVER	ALL JAGUAR MODELS
	L 183A—1	ADAPTOR Used with L 183A on A type overdrive.	JAGUAR 3·4 & 3·8 Mk. VII Mk. VIII Mk. IX Mk. II (2·4, 3·4 & 3·8) S Type (3·8)
	L 183A—2	ADAPTOR Used with L 183A on D type overdrive.	JAGUAR Mk. X Mk. X (3-8)
	L 184	PUMP BARREL REPLACER	ALL JAGUAR MODELS Prior to Compact Unit



	-	OVERDRIVE TOOLS	CHUKCHILL
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	L 185A	DUMMY DRIVE SHAFT	ALL JAGUAR MODELS
	L 186	TAILSHAFT BEARING REPLACER	ALL JAGUAR MODELS
	L 188	HYDRAULIC TEST EQUIPMENT Essential for pressure tests.	ALL JAGUAR MODELS
	L 217	ACCUMULATOR 'O' RING REPLACER	JAGUAR Mk. II (3-8) S Type (3-8) Mk. VII Mk. VIII Mk. IX XK 140 XK 150
	L 218	PISTON RING FITTING TOOL	JAGUAR Mk. II S Type (3-4 & 3-8 early) Mk. VII Mk. VIII Mk. IX XK 140 XK 150
	L 300	OPERATING PISTON REMOVER	JAGUAR Mk. X (3-8)
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ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	L 301	HYDRAULIC TEST EQUIPMENT	JAGUAR Mk. X (3-8)
	J 3	DRAIN PLUG WRENCH	JAGUAR Mk. II Mk. VII Mk. VIII Mk. IX XK 140 XK 150
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FRONT SUSPENSION & STEERING TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	JD 6B	FRONT COIL SPRING COMPRESSOR Robust enough to remove a spring in complete safety.	JAGUAR Mk. I Mk. II Mk. X S Type DAIMLER 2½ litre V8
	D 509	FRONT HUB ADJUSTER	DAIMLER Majestic Major Limousine
	JD 9	POWER STEERING PISTON ASSEMBLY SLEEVE Essential to avoid damage to rings.	JAGUAR Mk. II (3·4 & 3·8) S Type (early) DAIMLER 2½ litre V8
	JD 19	POWER STEERING PISTON ASSEMBLY SLEEVE Similar to JD 9.	JAGUAR Mk. X (3-8)
	JD 10	HYDRAULIC TEST EQUIPMENT Essential to check power steering output pump pressures.	ALL JAGUAR AND DAIMLER MODELS
	D 10—1	ADAPTOR Used with JD 10 on Daimler Majestic, Major and Limousine.	DAIMLER Majestic Major Limousine



FRONT SUSPENSION & STEERING TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	JD 24	BALL JOINT SEPARATOR	ALL JAGUAR AND DAIMLER MODELS
	J 27	STEERING BOX ALIGNMENT TOOL	JAGUAR Mk. X (4-2)
	J 30	POWER STEERING PISTON ASSEMBLY SLEEVE	JAGUAR S Type (3·4 & 3·8 litre
	J 32	VALVE SEAL EXPANDER	JAGUAR Mk. X (4·2)
	J 33	VALVE SEAL COMPRESSOR	JAGUAR Mk. X (4·2)
	J 34	SPLINE SEAL PROTECTOR	JAGUAR Mk. X (4·2)



FRONT SUSPENSION & STEERING TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	J 35	MOTOR SPLINE SEAL PROTECTOR	JAGUAR Mk. X (4·2)
	D 500	'O' RING FITTING TOOL	DAIMLER Majestic Major Limousine
	D 501	BALL CUP SPANNER	DAIMLER Majestic Major Limousine
	D 502	END PLUG AND LOCK RING SPANNER	DAIMLER Majestic Major Limousine
	D 503	PISTON SHAFT OIL SEAL REPLACER	DAIMLER Majestic Major Limousine



HUB & REAR SUSPENSION TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	JD 1C	HUB REMOVER Suitable for all disc wheels.	ALL JAGUAR MODELS DAIMLER 2½ litre V8
	JD 7	HUB REMOVER Suitable for all wire wheels.	ALL JAGUAR MODELS DAIMLER 2½ litre V8
	J 13	HUB END FLOAT GAUGE	JAGUAR Mk. X E Type S Type
	J 15	HUB END FLOAT MASTER SPACER	JAGUAR Mk. X E Type S Type
	J 16B	HUB OUTER BEARING CONE REMOVER Set of parts used with SL 14 hand press (see p.22).	JAGUAR Mk. X E Type S Type
	J 20A	HUB BEARING CUP REPLACER Used with J 20—1 adaptors (see p.19).	JAGUAR Mk. X E Type S Type



HUB & REAR SUSPENSION TOOLS

ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	J 20—1	ADAPTORS Used with J 20A Main Tool (see p.18).	JAGUAR Mk. X E Type S Type
	J 11A	REAR SPRING SHOCK ABSORBER DISMANTLING ADAPTORS Set of parts used with SL 14 Hand Press (see p.22).	JAGUAR Mk. X E Type S Type
9	J 14	REAR WISHBONE PIVOT DUMMY SHAFTS Sets of 2. Used to facilitate location when refitting.	JAGUAR Mk. X E Type S Type
	J 21	RADIUS ARM BUSH REMOVER AND REPLACER Used with SL 14 Hand Press (see p.22).	JAGUAR Mk. X E Type S Type
	J 25	REAR CAMBER SETTING LINKS In sets of 2.	JAGUAR Mk. X E Type S Type



BRAKE & BODY TOOLS

BRAKE & BODY TOOLS					
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL	/	
	J 12	BRAKE SERVO VACUUM GAUGE Essential to ascertain vacuum reading on servo unit.	JAGUAR Mk. X (3·8) E Type (3·8)		
	J 12—2	ADAPTOR Used with J 12 Gauge.	JAGUAR Mk. X (3-8)		
	J 12—3	ADAPTOR Suitable for both Dunlop and Kelsy-Hayes units.	JAGUAR E Type (3·8)		
	J 26	MASTER CYLINDER CLEARANCE GAUGE	JAGUAR Mk. X (4·2)	The second secon	
	JD 23	WEATHERSTRIP FITTING TOOL	ALL JAGUAR AND DAIMLER MODELS	The state of the s	



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	SL 1	GEAR CARRIER STRETCHER Vital to avoid damage to casing.	JAGUAR Mk. I Mk. II Mk. VII Mk. VIII Mk. IX XK 120 XK 140 XK 150 DAIMLER Majestic Major 2½ litre V8 SP 250
	SL 3	PINION CONE SETTING GAUGE Essential for accurate axle setting.	ALL JAGUAR AND DAIMLER MODELS
	SL 4	PINION OIL SEAL REPLACER	ALL JAGUAR MODELS DAIMLER 2½ litre V8 Majestic Major Limousine
	SL 5	PINION OIL SEAL REPLACER	DAIMLER SP 250
	SL 7	HUB BEARING CONE AND CUP REPLACER	ALL JAGUAR MODELS DAIMLER 2½ litre V8 Majestic Major Limousine
	SL 8	HUB BEARING CONE AND CUP REPLACER	DAIMLER SP 250



THE TOOLS				
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL	
	SL 13	AXLE SHAFT REMOVER (MAIN TOOL) Used in conjunction with one or other of the adaptors listed below.	ALL JAGUAR AND DAIMLER MODELS Except those with I.R.S.	
	SL 13—1	ADAPTOR Used with SL 13. 1"×14 T.P.I. N.F. Thread.	ALL JAGUAR AND DAIMLER MODELS Except SP 250	
	SL 13—2	ADAPTOR Used with SL 13. ************************************	DAIMLER SP 250	
	SL 14	HAND PRESS A general purpose hand press used in conjunction with many adaptors.	ALL JAGUAR AND DAIMLER MODELS	
	SL 14—1	ADAPTORS The Removal and Replacement Pinion Bearing Cones with SL 14.	ALL JAGUAR AND DAIMLER MODELS Except SP 250 II	
	SL 14—2	ADAPTORS For Removal and Replacement of Pinion Bearing Cones, with SL 14.	DAIMLER SP 250 II	



ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	SL 14—3	ADAPTORS For Removal of Differential Bearings with SL 14.	ALL JAGUAR AND DAIMLER MODELS Except SP 250
	SL 14—6	ADAPTORS For Removal of Differential Bearings with SL 14.	DAIMLER SP 250 II
	SL 14—7	ADAPTORS For Removal of Rear Hub Bearing Cone with SL 14.	ALL JAGUAR AND DAIMLER MODELS Except SP 250
	SL 14—8	ADAPTORS For Removal of Rear Hub Bearing Cone with SL 14.	DAIMLER SP 250
	SL 550—1	ADAPTOR For Replacing Differential Bearing Cone, with 550 Handle.	ALL JAGUAR AND DAIMLER MODELS Except SP 250
	SL 550—2	ADAPTOR For Replacing Differential Bearing Cones with 550 Handle.	DAIMLER SP 250 II



//LA/	AXLE TOOLS		
ILLUSTRATION	TOOL NO.	DESCRIPTION	TRANSMISSION MODEL
	SL 550—4	ADAPTOR For Replacing Pinion Outer Bearing Cones with 550 Handle.	ALL JAGUAR AND DAIMLER MODELS Except SP 250
	SL 550—5	ADAPTOR For Replacing Pinion Inner Bearing Cones with 550 Handle.	ALL JAGUAR AND DAIMLER MODELS Except SP 250
	SL 550—7	ADAPTOR For Replacing Pinion Bearing Cups with 550 Handle	DAIMLER SP 250 II
		NOTE: The following 3 tools for the Phase I axle used on Daimler SP 250 early models are not now in production. Small stocks may be available from the Daimler Company to whom enquiries should be addressed.	
		SL 14—5 ADAPTORS SL 550—3 ADAPTORS SL 550—6 ADAPTORS	